

# DF1324

## Care E1 Acid Catalysing Pigmented Undercoat

**DESCRIPTION & USES** Two-Component primer (amino-alkyd) for furniture and fittings. DF1324 is formulated with low formaldehyde binders and low toxicity solvents to reduce risks with usage (contains NO aromatic hydrocarbons or Butanol). This undercoat contains a very high pigment and resin content providing excellent covering power and sanding characteristics for the applicator. DF1324 has superior wetting and sealing properties making it especially suitable for use on MDF board as well as melamine surfaces and provides an excellent base for all Sherwin-Williams acid curing pigmented topcoats.

**Recommended Application:**

For use as a primer under DH1390. Furniture, joinery, shop-fitting, wardrobe & kitchen doors, commercial interiors.  
N.B Not recommended for use in wet areas (i.e kitchen benchtops, vanity tops etc)

### DRY FILM PROPERTIES

**Colour:** White

**Gloss:** N/A

### WET PROPERTIES

**Solid content:** 63% (approx)

**Viscosity in drum:** 150-160 seconds Ford Cup 4 @ 20°C

**Shelf life:** 12 months in sealed containers  
Do not expose to direct sunlight

### APPLICATION

**Method:** Spraying, curtain coating, roller coating

**Mixing Ratio:** 10 parts DF1324 to 1 part DV311 hardener

**Thinning:** DT8900 or BECKER22 at 25-35%  
(Depending on the type of equipment used)  
In hot/humid/rainy conditions NT573 slow reducer can be added  
Stir well before use

**Pot Life:** 1-2 days (approx)

**Drying:** 2-4 hours at 20°C or 30 minutes at 70°C (Depending on amounts applied)

### NOTES

Contact us for further information

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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